Selective Node Engineering for Chip-Level Soft Error Rate Improvement

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This paper presents a technique to selectively engineer sequential or domino nodes in high performance circuits to improve soft error rate (SER) induced by cosmic rays or alpha particles. In 0.18µm process, the SER improvement is as much as 3X at the cell-level, 1.8X at the block-level and 1.3X at the chip-level without any penalty in performance or area, and <3% power penalty. The node selection, hardening and SER quantification steps are fully automated.