## A Low Cost High Performance Register-Controlled Digital DLL for 1Gbps x32 DDR SDRAM

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A low cost high performance register-controlled digital delay-locked loop (DLL) that has novel resolution-enhancing structure with inherent duty cycle correction capability was developed for 1Gbps x32 DDR SDRAM. Experimental results in a 0.13um 4Mx32 DDR SDRAM show <25ps peak-to-peak jitter with quiet supply, < $\pm$ 2% duty correction from external duty error of  $\pm$ 7%, <150cycle lock-time, 24mW at 1.8V/400MHz, 60mW at 2.5V/500MHz, and a wide locking range from 66MHz to over 500MHz.