Impact of Oxygen-enriched SiN Interface on Al₂O₃ Gate Stack An Innovative Solution to Low-power CMOS

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A <u>SiN</u> dielectric with <u>o</u>xygen-enriched <u>i</u>nterface (OI-SiN) was applied as an interfacial layer of an Al_2O_3 stack. The OI-SiN interface, where the nitrogen profile is controlled and the fixed charge is suppressed, can solve critical issues for high- κ dielectrics; impurity penetration through conventional processes, and reduced mobility due to Coulomb scattering. Thus, the drivability with low-leakage current is ensured. We show a scaling strategy to integrate the OI-SiN/ Al_2O_3 stack which is suitable for low-power applications.