## Highly Manufacturable and Reliable 32Mb FRAM Technology with Novel BC and Capacitor Cleaning Process

Y. J. Song, H. J. Joo, N. W. Jang, H. H. Kim, J. H. Park, H. Y. Kang, S. Y. Lee, and Kinam Kim Advanced Technology Development Team, R&D Center, Memory Devices, Samsung Electronics Co. Ltd.,

San #24, Nongseo-Li, Kiheung-Eup, Yongin-Si, Kyungki-Do, Korea

Highly manufacturable and reliable 32Mb FRAM was fabricated by developing ultrasonic treatment, novel BC technology, and special cleaning technology to improve ferroelectric film quality and eliminate weak bit cells. Therefore, a large sensing window was achieved for the 1T1C 32Mb FRAM after baking test at 150 °C for 100 hrs, which finally demonstrates the feasibility of mega-bit FRAM products as stand-alone applications.