## TiN/HfO<sub>2</sub>/TiN Capacitor Technology Applicable to 70nm Generation DRAMs

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We have developed a cylindrical TiN/HfO<sub>2</sub>/TiN (TIT) capacitor for 70nm DRAMs application. TIT capacitors with HfO<sub>2</sub> films deposited by ALD(Atomic Layer Deposition) using Hf(NEtMe)<sub>4</sub> precursor and O<sub>2</sub> plasma as a reactant is shown to be applicable to DRAM device below 70nm design rule for the first time. It shows the thermal budget endurance against back-end process of DRAM device as well as the very low enough Toxeq of about 13 Å to provide the sufficient cell capacitance.