## New Single-poly EEPROM with Cell Size down to 8F<sup>2</sup> for High Density Embedded Nonvolatile Memory Applications

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A novel embedded EEPROM memory cell with new program and erase operations fabricated by standard CMOS logic process is presented. The cell which consists of two N-type MOSFET transistors in series is programmed by select gate controlled channel hot hole and erased by channel hot electron injection along with more than 10<sup>5</sup> cycles of endurance and 1000 hours of data retention at 150°C.