## Dopant Penetration Effects on Polysilicon Gate HfO2 MOSFET's

Katsunori Onishi, Laegu Kang, Rino Choi, Easwar Dharmarajan, Sundar Gopalan, Yongjoo Jeon, Chang Seok Kang, Byoung Hun Lee, Renee Nieh, and Jack C. Lee

Microelectronics Research Center, R9950, Department of Electrical and Computer Engineering The University of Texas at Austin, Austin, Texas 78758, (512) 471-1627

## **Abstract**

Effect of dopant penetration on electrical characteristics of polysilicon gate  $HfO_2$  gate dielectric MOSFET's has been studied quantitatively, for the first time. Significant boron penetration was observed at high temperature dopant activation, which degrades not only flatband voltage  $(V_{fb})$  but channel carrier mobility. Surface nitridation prior to  $HfO_2$  deposition can suppress boron penetration along with equivalent oxide thickness (EOT) reduction.