

## **Comparison between ultra-thin $\text{ZrO}_2$ and $\text{ZrO}_x\text{N}_y$ gate dielectrics in TaN or poly-gated NMOSCAP and NMOSFET devices**

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NMOSCAP and self-aligned NMOSFET devices using TaN gates were fabricated and characterized in order to compare  $\text{ZrO}_2$  and nitrogen-incorporated  $\text{ZrO}_2$  ( $\text{ZrO}_x\text{N}_y$ ) gate dielectrics (EOT~10.3Å).  $\text{ZrO}_x\text{N}_y$  devices demonstrated excellent thermal stability, comparable leakage current, higher breakdown field, decreased subthreshold swing, and improved drive current over  $\text{ZrO}_2$  devices. Polysilicon-gated NMOSCAPs were also fabricated to investigate the compatibility of  $\text{ZrO}_x\text{N}_y$  with the poly process (EOT~19Å), but high leakage and TEM analysis revealed interaction between the poly and  $\text{ZrO}_x\text{N}_y$ .