## Title:

## A Multi-gate Dielectric Technology using Hydrogen Pre-treatment for 100nm generation System-on-a-Chip

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## Abstract:

A multi-gate dielectric technology using hydrogen pre-treatment is developed for 100-nm generation CMOS technologies. This process can remove an only chemical oxide layer and smoothes the Si surface before a gate-oxidation to improve interface of 1.3 nm ultra-thin gate dielectric. In multi-oxide process, the hydrogen pre-treatment causes no degradation of performance or yield in thick gate region. Using this technology, we have achieved  $I_D^{SAT}$  of 780  $\mu$ A/ $\mu$ m ( $I_{OFF}$ =25 nA/ $\mu$ m) and 305  $\mu$ A/ $\mu$ m ( $I_{OFF}$ = 30 nA/ $\mu$ m) for 70-nm nMOS and pMOS, respectively, at 1.0 V operation, and reliability in terms of TDDB and NBTI are also improved.