

## **Novel Multi-bit SONOS Type Flash Memory Using a High-k Charge Trapping Layer**

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### **Abstract**

We demonstrated SONOS flash memory with a SiO<sub>2</sub>/High-k/SiO<sub>2</sub> structure based on a 2-bit/cell scheme. We evaluated three kinds of high-k dielectric films which were Si<sub>3</sub>N<sub>4</sub>, Al<sub>2</sub>O<sub>3</sub> and HfO<sub>2</sub>. Among these films, Al<sub>2</sub>O<sub>3</sub> showed superior retention characteristics. The charge loss amount of Al<sub>2</sub>O<sub>3</sub> at 150 °C is almost the same as that of Si<sub>3</sub>N<sub>4</sub> at 25 °C. HfO<sub>2</sub> showed poor retention characteristics. In addition, we have found that each film has a different charge loss mechanism. We speculate that Si<sub>3</sub>N<sub>4</sub> causes vertical charge migration, Al<sub>2</sub>O<sub>3</sub> causes scarcely any leakage, and HfO<sub>2</sub> causes lateral charge migration. As a consequence, Al<sub>2</sub>O<sub>3</sub> is very suitable for a charge trapping layer in multi-bit SONOS memory.